

**1,2-BIS(TRIETHOXYSILYL)ETHANE**

Safety Data Sheet SIB1817.0

Issue date: 03/11/2014

Revision date: 11/03/2022

Version: 3.1

**SECTION 1: Identification****1.1. Identification**

Product name : 1,2-BIS(TRIETHOXYSILYL)ETHANE  
 Product code : SIB1817.0  
 Product form : Substance  
 Physical state : Liquid  
 Formula : C<sub>14</sub>H<sub>34</sub>O<sub>6</sub>Si<sub>2</sub>  
 Synonyms : ; BSE  
 HEXAETHOXYDISILETHYLENE  
 4,4,7,7-TETRAETHOXY-3,8-DIOXA-4,7-DISILADECANE  
 Chemical family : ORGANOETHOXSILANE

**1.2. Recommended use and restrictions on use**

Recommended use : Chemical intermediate

**1.3. Supplier****GELEST, INC.**

11 East Steel Road  
 Morrisville, PA 19067

**USA**

T 215-547-1015 - F 215-547-2484 - (M-F): 8:00 AM - 5:30 PM EST

[info@gelest.com](mailto:info@gelest.com) - [www.gelest.com](http://www.gelest.com)

**1.4. Emergency telephone number**

Emergency number : CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)

**SECTION 2: Hazard(s) identification****2.1. Classification of the substance or mixture****GHS US classification**

Acute toxicity (oral) Category 3	H301	Toxic if swallowed
Acute toxicity (dermal) Category 4	H312	Harmful in contact with skin
Serious eye damage/eye irritation Category 2B	H320	Causes eye irritation

Full text of H statements : see section 16

**2.2. GHS Label elements, including precautionary statements****GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger  
 Hazard statements (GHS US) : H301 - Toxic if swallowed  
 H312 - Harmful in contact with skin  
 H320 - Causes eye irritation  
 Precautionary statements (GHS US) : P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P264 - Wash hands thoroughly after handling.  
 P270 - Do not eat, drink or smoke when using this product.  
 P312 - Call a doctor if you feel unwell.

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P330 - Rinse mouth.  
P301+P310 - If swallowed: Immediately call a doctor.  
P302+P352 - If on skin: Wash with plenty of water.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P405 - Store locked up.  
P321 - Specific treatment (see first aid instructions on this label).  
P501 - Dispose of contents/container to licensed waste disposal facility..

### 2.3. Hazards not otherwise classified (HNOC)

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Substance type : Multi-constituent  
Name : 1,2-BIS(TRIETHOXSILYL)ETHANE  
CAS-No. : 16068-37-4

Name	Product identifier	%	GHS US classification
1,2-Bis(triethoxysilyl)ethane	CAS-No.: 16068-37-4	95 – 100	Acute Tox. 3 (Oral), H301 Acute Tox. 4 (Dermal), H312 Eye Irrit. 2B, H320
1,1-Bis(triethoxysilyl)ethane	CAS-No.: 16068-36-3	0 – 5	Eye Irrit. 2B, H320
1,2-Bis(triethoxysilyl)ethylene	CAS-No.: 87061-56-1	0 – 5	Eye Irrit. 2A, H319

Full text of hazard classes and H-statements : see section 16

### 3.2. Mixtures

Not applicable

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general : Remove contaminated clothing and shoes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). If possible show this sheet; if not available show packaging or label.

First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.

First-aid measures after skin contact : Wash with plenty of soap and water. Get medical advice/attention.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.

First-aid measures after ingestion : Never give anything by mouth to an unconscious person. Call a POISON CENTER or doctor/physician if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause irritation to the respiratory tract.

Symptoms/effects after skin contact : Harmful in contact with skin. May cause skin irritation.

Symptoms/effects after eye contact : Causes eye irritation.

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Symptoms/effects after ingestion	: Toxic if swallowed. Swallowing a small quantity of this material will result in serious health hazard.
Chronic symptoms	: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.

### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Water fog. Alcohol-resistant foam. Carbon dioxide. Dry chemical.
Unsuitable extinguishing media	: Do not use straight streams.

### 5.2. Specific hazards arising from the chemical

Fire hazard	: Irritating fumes and organic acid vapors may develop when material is exposed to elevated temperatures or open flame.
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### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Avoid all eye and skin contact and do not breathe vapor and mist.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Protective equipment	: Wear protective equipment as described in Section 8.
Emergency procedures	: Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection. For further information refer to section 8: "Exposure controls/personal protection".
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### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

For containment	: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up	: Clean up any spills as soon as possible, using an absorbent material to collect it.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling	: Avoid all eye and skin contact and do not breathe vapor and mist. Provide good ventilation in process area to prevent accumulation of vapors.
Hygiene measures	: Wash contaminated clothing before reuse. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

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### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Keep container tightly closed.
Incompatible materials	: Oxidizing agent.
Storage area	: Store in a well-ventilated place. Store away from heat.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 1,2-Bis(triethoxysilyl)ethane (16068-37-4)

##### USA - OSHA - Occupational Exposure Limits

OSHA PEL (TWA) [2]	10 ppm (by analogy with tetraethoxysilane [78-10-4] a maximum exposure of 10ppm is recommended for this product)
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### 8.2. Appropriate engineering controls

Appropriate engineering controls	: Handle in an enclosing hood with exhaust ventilation.
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### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Avoid all unnecessary exposure.

#### Hand protection:

Neoprene or nitrile rubber gloves

#### Eye protection:

Chemical goggles. Contact lenses should not be worn

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended. NIOSH-certified organic vapor (black cartridge) respirator.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear liquid.
Molecular mass	: 354.59 g/mol
Color	: No data available
Odor	: Slight.
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: -33 °C
Freezing point	: No data available
Boiling point	: 96 °C @ 0.3 mm Hg
Flash point	: 107 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure	: 10 mm Hg @ 150 °C
Relative vapor density at 20 °C	: > 1
Relative density	: 0.957
Solubility	: Reacts with water.

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Partition coefficient n-octanol/water (Log Pow)	: No data available
Partition coefficient n-octanol/water (Log Kow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
Explosion limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable in sealed containers.

### 10.3. Possibility of hazardous reactions

Material decomposes slowly in contact with moist air or with water liberating ethanol. Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat. Sparks. Open flame.

### 10.5. Incompatible materials

Oxidizing agent.

### 10.6. Hazardous decomposition products

Ethanol. Organic acid vapors. Silicon dioxide.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Toxic if swallowed.
Acute toxicity (dermal)	: Harmful in contact with skin.
Acute toxicity (inhalation)	: Not classified

#### 1,2-Bis(triethoxysilyl)ethane (16068-37-4)

LD50 oral rat	161 mg/kg
LD50 dermal rabbit	1971 mg/kg

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes eye irritation. Eye Irritation - rabbit: mild irritation
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified This material was not mutagenic in an Ames bacterial assay.
Carcinogenicity	: Not classified None of the components in this product at concentrations >0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified

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Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: This material slowly generates ethanol on contact with water and moisture in living tissues. Material generates ethanol on contact with water or moisture in skin, eyes and mucous membranes and has an irritating, dehydrating effect on overexposed tissue.
Symptoms/effects after inhalation	: May cause irritation to the respiratory tract.
Symptoms/effects after skin contact	: Harmful in contact with skin. May cause skin irritation.
Symptoms/effects after eye contact	: Causes eye irritation.
Symptoms/effects after ingestion	: Toxic if swallowed. Swallowing a small quantity of this material will result in serious health hazard.
Chronic symptoms	: On contact with water this compound liberates ethanol which is known to have a chronic effect on the central nervous system.
Reason for classification	: Expert judgment

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Other adverse effects	: This substance may be hazardous to the environment.
Effect on the ozone layer	: No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Incinerate. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to licensed waste disposal facility..
Ecology - waste materials	: Avoid release to the environment.




## SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
<b>14.1. UN number</b>			
2810	Not applicable	2810	2810
<b>14.2. Proper Shipping Name</b>			
Toxic, liquids, organic, n.o.s. ((1,2-BIS(TRIETHOXSILYL)ETHANE))	Not applicable	TOXIC LIQUID, ORGANIC, N.O.S. (1,2-BIS(TRIETHOXSILYL)ETHANE)	Toxic liquid, organic, n.o.s. (1,2-BIS(TRIETHOXSILYL)ETHANE)

# 1,2-BIS(TRIETHOXYSILYL)ETHANE

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DOT	TDG	IMDG	IATA
<b>Transport document description</b>			
UN2810 Toxic, liquids, organic, n.o.s. (1,2-BIS(TRIETHOXYSILYL)ETHANE), 6.1, III	Not applicable	UN 2810 TOXIC LIQUID, ORGANIC, N.O.S. (1,2-BIS(TRIETHOXYSILYL)ETHANE), 6.1, III	UN 2810 Toxic liquid, organic, n.o.s. (1,2-BIS(TRIETHOXYSILYL)ETHANE), 6.1, III
<b>14.3. Transport hazard class(es)</b>			
6.1	Not applicable	6.1	6.1
 Not applicable	Not applicable		
<b>14.4. Packing group</b>			
III	Not applicable	III	III
<b>14.5. Environmental hazards</b>			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

### 14.6. Special precautions for user

<b>DOT</b>	
UN-No.(DOT)	: UN2810
DOT Special Provisions (49 CFR 172.102)	: IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 153
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 220 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"

### TDG

Emergency Response Guide (ERG) Number	: 153
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### IMDG

Special provision (IMDG)	: 223, 274
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP1, TP28
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-A - SPILLAGE SCHEDULE Alfa - TOXIC SUBSTANCES
Stowage category (IMDG)	: A
Stowage and handling (IMDG)	: SW2
Properties and observations (IMDG)	: Toxic if swallowed, by skin contact or by inhalation.

### IATA

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y642
PCA limited quantity max net quantity (IATA)	: 2L
PCA packing instructions (IATA)	: 655
PCA max net quantity (IATA)	: 60L
CAO packing instructions (IATA)	: 663
CAO max net quantity (IATA)	: 220L
Special provision (IATA)	: A3, A4, A137
ERG code (IATA)	: 6L

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
1,2-Bis(triethoxysilyl)ethane	16068-37-4	Present	Active	S
1,1-Bis(triethoxysilyl)ethane	16068-36-3	Not present	-	
1,2-Bis(triethoxysilyl)ethylene	87061-56-1	Not present	-	

### 15.2. International regulations

#### CANADA

#### 1,2-BIS(TRIETHOXSILYL)ETHANE (16068-37-4)

Listed on the Canadian NDSL (Non-Domestic Substances List)

#### 1,2-Bis(triethoxysilyl)ethane (16068-37-4)

Listed on the Canadian NDSL (Non-Domestic Substances List)

#### EU-Regulations

#### 1,2-BIS(TRIETHOXSILYL)ETHANE (16068-37-4)

Listed on ELINCS (European List of Notified Chemical Substances)



# 1,2-BIS(TRIETHOXSILYL)ETHANE

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### 1,2-Bis(triethoxysilyl)ethane (16068-37-4)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

#### National regulations

### 1,2-BIS(TRIETHOXSILYL)ETHANE (16068-37-4)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

### 1,2-Bis(triethoxysilyl)ethane (16068-37-4)

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the Japanese ISHL (Industrial Safety and Health Law)  
Listed on KECL/KECI (Korean Existing Chemicals Inventory)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)  
Listed on the TCSI (Taiwan Chemical Substance Inventory)  
Listed on the NCI (Vietnam - National Chemical Inventory)

### 1,1-Bis(triethoxysilyl)ethane (16068-36-3)

Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the TCSI (Taiwan Chemical Substance Inventory)  
Listed on the NCI (Vietnam - National Chemical Inventory)

#### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

## SECTION 16: Other information

Full text of H-phrases::

H301	Toxic if swallowed
H312	Harmful in contact with skin
H319	Causes serious eye irritation
H320	Causes eye irritation

Abbreviations and acronyms

: Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor.

Hazard Rating

Health

: 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability

: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)

# 1,2-BIS(TRIETHOXYSILYL)ETHANE

## Safety Data Sheet

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Physical : 1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.

Prepared by safety and environmental affairs.

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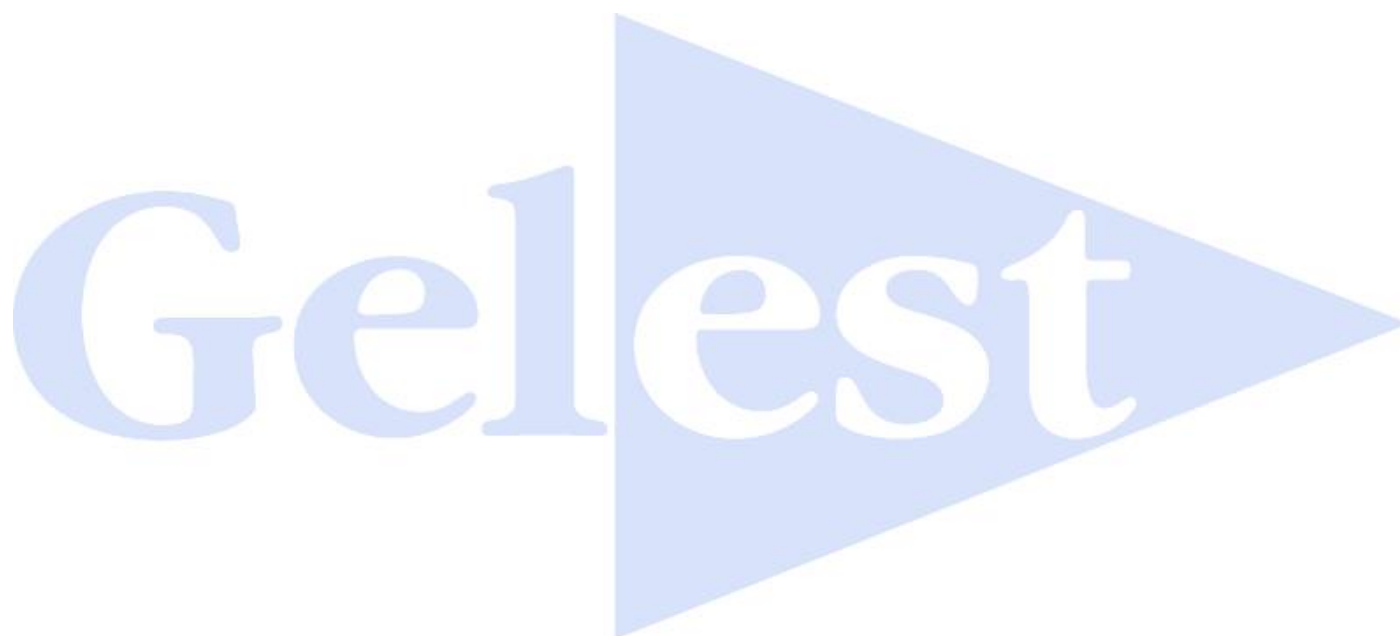
Version: 3.1

SDS US (GHS HazCom 2012) - Custom

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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11 E. Steel Road  
Morrisville, PA 19067

215-547-1015 phone  
215-547-2484 fax  
[www.gelest.com](http://www.gelest.com)

**NOTICE OF SIGNIFICANT NEW USE RULE**  
**SIB1817.0**  
**1,2-BIS(TRIETHOXYSILYL)ETHANE**

Dear Customer:

The chemical product purchased, SIB1817.0 is subject to a U.S. Environmental Protection Agency (EPA) Significant New Use Rule (SNUR) under the Toxic Substances Control Act (TSCA) regulations. Any manufacturer or processor who intends to use a chemical substance for commercial purposes with an identified new use must file a Significant New Use Notification (SNUN) with EPA.

Please reference the US Code of Federal Regulations at 40 CFR Part 721.3155, 3,8-Dioxa-4,7-disiladecane, 4,4,7,7-tetraethoxy, to review the specific designated new uses for 1,2-BIS(TRIETHOXYSILYL)ETHANE [CAS #16068-37-4] which would require EPA approval prior to that new use. If this product will be used for research and development purposes, please reference 40 CFR 721.47 to understand the specific conditions for the research and development exemption.

If you have questions or need more information related to a significant new use of a chemical substance, call the Toxic Substances Control Act (TSCA) Hotline at 202-554-1404 or email: [tsc hotline@epa.gov](mailto:tsc hotline@epa.gov).

Best Regards,

Gelest, Inc. Regulatory Affairs Department